

INSTALLATION INSTRUCTIONS

P/N: C2047

LOWER COIL-OVER SHOCK MOUNT KIT

The Competition Engineering Lower Coil-Over Shock Mount Kit is designed to be used either by itself or in conjunction with our Part No. C2046 Upper Coil-Over Shock Mount Kit. This kit provides a solid, adjustable mounting point for racing coil-over shocks allowing 6 inches of ride height adjustment in one inch increments. Machined spacers are included to adapt our mount to various coil-over shocks.

PARTS LIST

- 2) 1/4" Axle Brackets
- 2) Lower Shock Bracket, RH
- 4) 3/8"-16x1.25" Bolts
- 2) 1/2"-20x2.25" Bolts
- 4) Washers

- 4) 1/2"x.188" Spacers
- 2) Lower Shock Bracket, LH
- 4) 3/8"-16 Locknuts
- 2) 1/2"-20 Locknuts

INSTALLATION

- Raise vehicle and place chassis on jackstands in four places. Level the chassis front to rear and side
 to side.
- 2. Set the rear axle housing at proper ride height.
- 3. If your chassis already has upper shock mounts, use these to determine the proper mounting distance for the lower mounts.
- 4. The following points should be considered when choosing a shock mounting position:
 - a. Mount the shocks as far apart as possible for maximum stability.
 - b. Shocks should be mounted as close to vertical as possible but never install more than 30° off of vertical. Both shocks should be at the same angle.
 - c. Allow sufficient clearance between the chassis and the coil-over throughout the full suspension travel. Use the supplied spacers as needed for clearance between the top brackets and the shock mounting eye.
 - d. The upper and lower shock mounts must be in-line and parallel.
 - e. The distance from the lower shock brackets to the axle flanges must be the same on both sides.
- 5. Assemble the lower mounting brackets to the axle brackets using one right hand bracket and one left hand bracket per side. (See Diagram) Use the provided 3/8"-16 bolts and locknuts to attach them. Do not tighten completely at this time.

For Technical Assistance, call Competition Engineering's Tech Line at (203) 458-0542, 8:30am-5:00pm Eastern Time

COMPETITION ENGINEERING

80 Carter Drive • Guilford, CT 06437

Phone: (203) 453-5200 • Fax: (203) 453-6906

NOTE: Mount these brackets in the middle of the axle brackets to allow for up or down ride height adjustment.

6. Mount the assembled bracket to the bottom of the coil-over shock using the supplied 1/2"-20 bolts and locknuts.

NOTE: Do not mount the coil-over spring on the shock at this time.

- 7. Set the center to center distance on the shock to the proper distance. This will be determined by the dimensions supplied from the coil-over shock manufacturer.
- 8. Place the lower axle bracket on the axle tube in the desired location making sure to follow the guidelines listed in Step #4.
- 9. Locate the top of the shock within the upper shock mount tabs. Bolt in place.
- 10. The lower axle bracket should be mounted perpendicular to the pinion centerline.
- 11. With everything in place, tack weld the axle brackets to the axle tubes.
- 12. Un-bolt the shocks from the mounts and remove the right and left hand shock brackets from the axle brackets.
- 13. Weld the axle brackets on both sides and all the way around.
- 14. Re-install the shock brackets and the coil-over shocks with the springs mounted on them. Rotate the spring platforms up or down to reach the shock manufacturer's supplied mounting distance.
- 15. Tighten all bolts and lower vehicle to the ground.

C2047INST REV D (021600)

LOWER COIL-OVER SHOCK MOUNT ASSEMBLY

